TM	Title:	W1865 Product Specification			
synerzine	Document #:	02-1006	Rev #:	000	
_	Status:	ACTIVE	Date Issued:	06/21/2013	

## **Product Identifiers**

Product Name: 3-METHYLBUTYL 2-METHYLBUTANOATE
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Synerzine Item # W18	665	CAS#	27625-35-0		FEMA#	3505
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## **Material Properties**

Molecular Formula	C10H20O2	Flash Point (°F, CC)	143
Molecular Weight	172.27	Boiling Point	44°C/ 2mm
Shelf Life (days)	730	Physical State	Liquid

Solubility	Insoluble in water; soluble in alcohols.
Storage and Stability	Store in fully closed container in cool (~20°C) dry place.
T Handing Precallions	Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame.

## **Specified Critical Limits**

Critical Property	Test Method	UOM	Lower Limit Upper Limit	
Color	Visual Analysis	None	Colorless	Colorless
Odor	Organoleptic Analysis	None	Sweet, green, banana	
Chemical Purity	Gas Chromatography	%	98.0%	100.0%
Density	Density Analysis	g/cm³ @ 20°C	0.855	0.860
Refractive Index	Refractometric Analysis	nD20	1.408	1.414

## Notes

Also known as isoamyl 2-methylbutyrate						

This specification was generated electronically, and is therefore unsigned.

**Synerzine** 

**Quality Control Dept.** Date Printed: 6/26/2021